

SECTION 6 / STEEL STORM DOORS

PRODUCT	PAGE
Steel storm doors	78-79
Steel storm door list & options.....	80
Steel storm door mounting variation details.....	81
Steel storm door quick fax order form	82

DOMESTIC STEEL STORM DOORS

This section includes photographs and specifications of Precision’s line of steel security products. These products are manufactured at our Redlands, CA facility. All items are welded, assembled and finished using high quality raw materials and state of the art equipment. For a complete catalog of Precision products, or if you have any question regarding any Precision products or specifications, please contact your Precision representative or call Precision customer service.

All domestic precision steel security doors have a (1) one year warranty. (Refer to the “Terms and Conditions” page for details.)

The pictures shown may illustrate optional finishes. Steel security storm doors are built to order, and may take 4-6 weeks to build once order is placed.

Precision steel security doors come standard as surface mount. (Refer to Page 81, for mounting variations.)

The standard sizes indicated in this section represent “industry standard” door openings.

Steel security storm door dimensions:

A. The net overall size, which includes the pre-hung perimeter frame, is as follows:

Door Opening	Net Overall Size
2'6" x 6'8" (30" x 80")	2'9" x 6'9-3/4" (33" x 81-3/4")
2'8" x 6'8" (32" x 80")	2'11" x 6'9-3/4" (35" x 81-3/4")
3'0" x 6'8" (36" x 80")	3'3" x 6'9-3/4" (39" x 81-3/4")

B. When ordering surface mounted, custom size steel security storm doors: add 3" to the opening width & 1-3/4" to the opening height

NOTE: MOST ALL SECURITY DOOR PATTERNS ARE AVAILABLE IN STORM DOOR CONFIGURATIONS.

- Provides a thermal barrier to help improve energy efficiency
- Add a hexagonal perforated panel for greater security & seasonal air flow
- 1/8" Thick security glass available



Features

- 1-1/4" sq. x 18 Ga. one piece - 3 sided frame
- Custom sizes available
- 1" x 2-1/2" 16 Ga. steel door frame
- 5/8" sq. x 18 Ga. vertical steel pickets
- 1/2" sq. x 18 Ga. horizontal steel pickets
- Polished brass handle w/mortise lock & dead-bolt
- Continuous 1/8" x 1" "tamper guard" on strike & top
- Tamper proof hinges
- Removable tempered glass panel w/weatherstrip
- Removable screen panel
- Foam weather stripping
- **Specify left or right side hinge**
- 1/4" Thick laminate security glass available
- Precision SAFEGUARD packaging - complete with one-way mounting screws

Standard Finishes

- Adobe, almond, black, bronze, weathered brown or white powder coated



Features

- 1-1/4" sq. x 18 Ga. one piece - 3 sided frame
- Custom sizes available
- 1" x 2-1/2" 16 Ga. steel door frame
- 5/8" sq. x 18 Ga. vertical steel pickets
- 1/2" sq. x 18 Ga. horizontal steel pickets
- Polished brass handle w/mortise lock & dead-bolt
- Continuous 1/8" x 1" "tamper guard" on strike & top
- Tamper proof hinges
- Removable tempered glass panel w/weatherstrip
- Removable screen panel
- Foam weather stripping
- **Specify left or right side hinge**
- 1/4" Thick laminate security glass available
- Precision SAFEGUARD packaging - complete with one-way mounting screws

Standard Finishes

- Adobe, almond, black, bronze, weathered brown or white powder coated





Features

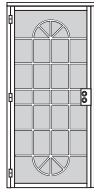

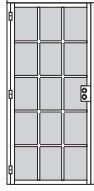
- 1-1/4" sq. x 18 Ga. one piece - 3 sided frame
- Custom sizes available
- 1" x 2-1/2" 16 Ga. steel door frame
- 1" x 2-1/2" 16 Ga. steel horizontal tubes at lock-box
- 1/2" sq. x 18 Ga. vertical steel pickets (2 twisted - 3 straight)
- 8 Signature aluminum castings
- Polished brass handle w/mortise lock & dead-bolt
- Continuous 1/8" x 1" "tamper guard" on strike & top
- Tamper proof hinges
- 2 Piece removable tempered glass panels w/weatherstrip
- 2 Piece removable screen panels
- Foam weather stripping
- **Specify left or right side hinge**
- 1/4" Thick laminate security glass available
- Precision SAFEGUARD packaging - complete with one-way mounting screws

Standard Finishes

- Adobe, almond, black, bronze, weathered brown or white powder coated

STEEL STORM DOORS

Doors manufactured domestically

Name/ Series	Product Line	Description	Name/ Series	Product Line	Description
Clarion 3906 Page 78	G3012	 <p>1-1/4" sq. x 18 Ga. one piece - 3 sided frame Custom sizes available Removable tempered glass panel w/weatherstrip 1/4" Thick laminate security glass available Adobe, almond, black, bronze, weathered brown or white powder coated</p>	Imperial 3905 Page 79	G3012	 <p>1-1/4" sq. x 18 Ga. one piece - 3 sided frame Custom sizes available 2 Piece removable tempered glass panel w/weatherstrip 1/4" Thick laminate security glass available Adobe, almond, black, bronze, weathered brown or white powder coated</p>
Carolina 3907 Page 78	G3012	 <p>1-1/4" sq. x 18 Ga. one piece - 3 sided frame Custom sizes available Removable tempered glass panel w/weatherstrip 1/4" Thick laminate security glass available Adobe, almond, black, bronze, weathered brown or white powder coated</p>			

STEEL STORM DOORS

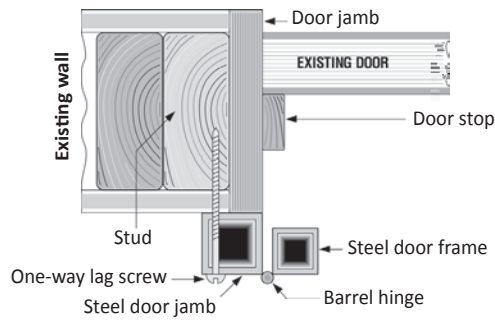
Custom options (add-ons)

Product Line Z9999 for all options on this page

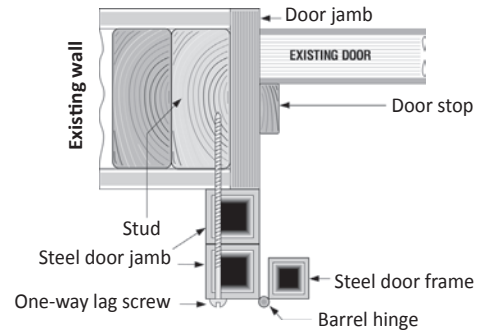
Option	Option Code	Description
Mounting Variations (Refer to Page 81)	OP-SurfaceMt	Surface mount (standard)
	OP-InsetMt	Inset mount
	OP-InstMtTab	Inset mount w/tabs (specify tab size)
	OP-SurfMtTab	Surface mount w/tabs (specify tab size)
	OP-SMStndOffTab	Surface mount w/stand-off tabs (1-1/2" = OP-53 or 2" = OP-542)
	OP-SMTubeBack	Surface mount w/tube backing
	OP-IMFullStrap	Inset mount w/full strapping (specify strapping width)
	OP-IMSurfTab	Inset mount w/surface tabs (specify tab size)
Frame Variations	OP-1Pc3Side	One piece 3-sided pre-hung frame (standard)
	OP-1Pc4Side	One piece 4-sided pre-hung frame
Double Door	OP-DDFlushBolts	Set-up (price of two custom doors and add:) Double door w/flush extension bolts in door stile
Hardware	OP-SpecLBOc	Specify handle location
Door Coverings	OP-24GaPerf	Removable 24 Ga. perforated steel mesh w/ 3/32" dia holes (specify color)
Hydraulic Closer	OP-HydraulicClr	Hydraulic closer installed with mounting plates welded to frame & door

STORM DOOR MOUNTING VARIATIONS

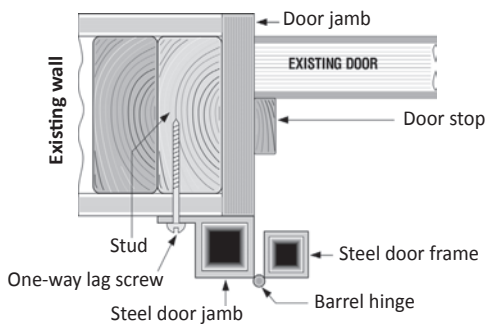
SURFACE MOUNT



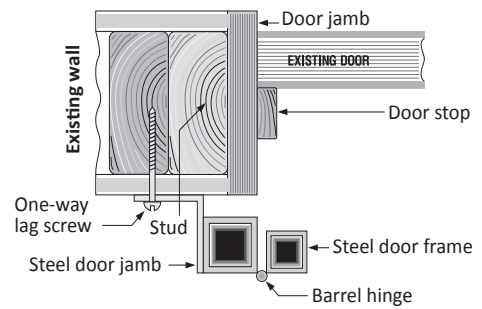
Surface mount standard



Surface mount w/tube backing

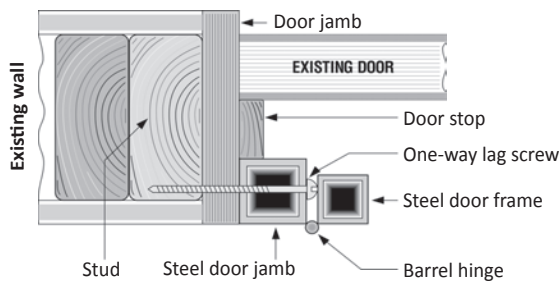


Surface mount w/tabs

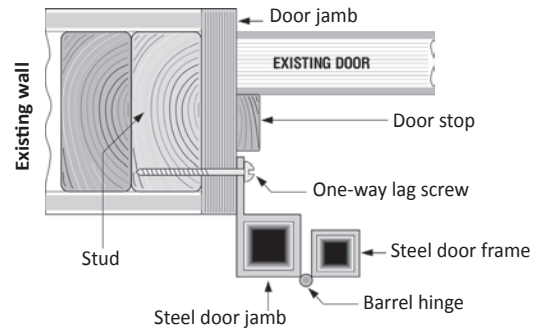


Surface mount w/stand-off tabs

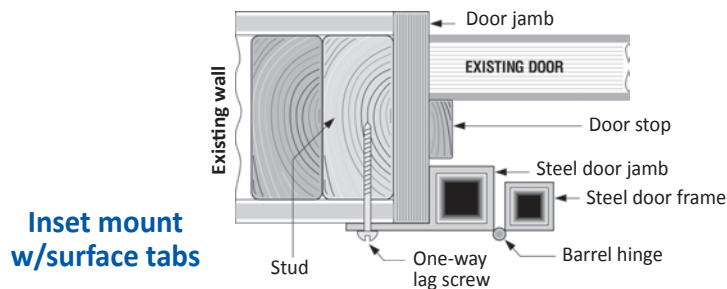
INSET MOUNT



Inset mount



Inset mount w/tab



Inset mount w/surface tabs

Steel Storm Door Quick Fax Form

Fax to (909) 379-0169

Customer Name/ Acct. # _____ Customer Phone # _____

Contact Name _____ Customer Fax # _____

PO # / Job / Customer Name: _____ **QUOTE ONLY** **ORDER**

Qty	Door Name	Door Color	Background Color	Net Door Size (Includes Pre-Hung Frame)	Hinge Side	Handle Height	Notes & Options Instructions

**Note: Special handle placement is available for precision steel security doors. Hinge and handle side is always as viewed from outside!!*